



BadgeBee
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Badger Makes Badges

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Instructions for 25mm, 44mm and 57mm

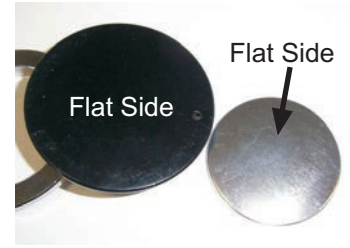
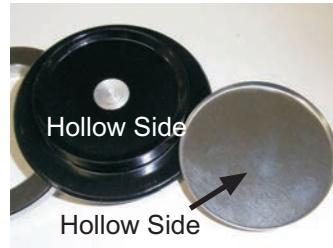


Machine parts:

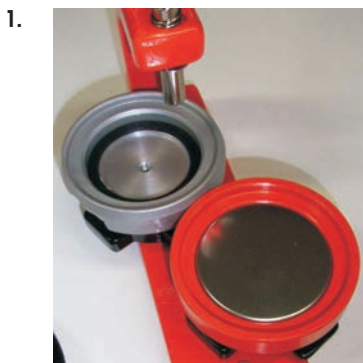
- Pressing Pin
- Orange Die
- Plastic Spacer Ring
- Solid Die
- Ring Die
- Chrome Die

Badge Components:

- Pin-Back
- Metal Shell
- Artwork
- Clear (mylar)



Please note that there is a flat side and a hollow side to both the Solid Die and the Metal Badge Shell.
Also, please note that the plastic Spacer Ring is not required on the 25mm machines, nor is it used when making Keyring, Mirror Keyring or Bottle-Opener Badges.



1. Using supplied circle cutter (not shown), trim artwork by pressing firmly on the knob and rotating handle only once. Fit the metal shell to the Orange Die.



2. Position your cutout art on top of the shell you have just inserted, then place a "clear" on top of the art.



3. Place the metal Ring Die on top.



4. Put the Solid Die on top, flat side down, rotate the assembly under the pressing pin and press handle down firmly.



5. Remove the metal Ring Die WITH the shell+art+clear attached to it. DO NOT separate them.



6. Ensure one Plastic Spacer Ring is in the Chrome Die. (Note-the 25mm machine does not use spacer rings)



7. Now place the pin back in the Chrome Die, pin side facing down.



8. Place on top of this the metal Ring Die assembly from step 5, followed by the black Solid Die - flat side up.



9. Swivel this under the Pressing Pin and pull handle down firmly as before. Remove the finished badge.